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JUN 2 12 018

004245

D205-633-011
Job Sheet 178914



Part No: D205-633-011

Job Qty: 1 ea

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 06 2018
110	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging1-2		JUL 09 2018
120	QC	1 pcs	7/6/18	7/6/18	0.00	0.00	QC4		Smb
130	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1	DAS	53
135	DC	1 pcs	7/6/18	7/6/18	0.00	0.00	DC	53	JUL 30 2018
140	QC21-FG	1 Ea	7/6/18	7/6/18	0.00	0.00	QC21	9-89	

Part Op 130 - Identify and pack for shipping as per PPP D205-633-011 Location:FG082
Descriptions: 135 - Photocopy bluefile & type labels per PPP205-633-011 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	1 Ea (1 ea)	90-Start up Operation	5067888
AN4-5A	Bolt	2 Ea (2 ea)	90-Start up Operation	5027725
AN4-6A	Bolt	2 Ea (2 ea)	90-Start up Operation	5058982
AN4-7A	Bolt	2 Ea (2 ea)	90-Start up Operation	3057520
AN5-14A	Bolt	1 Ea (1 ea)	90-Start up Operation	5056344
AN5-6A	Bolt	1 Ea (1 ea)	90-Start up Operation	5014742
D2021-101	Eyebolt	1 Ea (1 ea)	90-Start up Operation	8162145
D2022-101	Spacer	2 Ea (2 ea)	90-Start up Operation	5071656
D2022-103	Spacer	2 Ea (2 ea)	90-Start up Operation	5071112
D2562-001	Strut 19.68"	1 Ea (1 ea)	90-Start up Operation	5048413
D2563	Step Weldment Assembly	1 Ea (1 ea)	90-Start up Operation	5089302
D2565-101	Strut	1 Ea (1 ea)	90-Start up Operation	5076843
D2565-103	Strut	1 Ea (1 ea)	90-Start up Operation	5076882
D2565-105	Strut	1 Ea (1 ea)	90-Start up Operation	5077805
D2565-107	Strut	1 Ea (1 ea)	90-Start up Operation	5052878
D2565-109	Strut	1 Ea (1 ea)	90-Start up Operation	5076989
D2565-111	Strut	1 Ea (1 ea)	90-Start up Operation	5052784
MS21042L4	Nut	8 Ea (8 ea)	90-Start up Operation	5002386
MS21042L5	Nut	2 Ea (2 ea)	90-Start up Operation	5084881
NAS1149D0463J	Washer	15 Ea (15 ea)	90-Start up Operation	5067900
NAS1149D0563J	Washer	4 Ea (4 ea)	90-Start up Operation	5068662

DQA: _____ Date: _____
QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
Suspected Unapproved		☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date : _____ Step #: _____

Description Work Order Devia

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www.dartaerospace.com

Date: 07/09/10

DART AEROSPACE
Container No: S090111
Part: D205-633-011
Job No: 178914
Serial No/Batch: S090111

Revision:
Inspector:
Exp Date:
Instructions:

Root Cause		Environment		Pressure/F		Inspected		Completed	
No Re-verification	☐	Design	☐	Pressure/F	☐	Inspected	☐	Completed	☐
Operator	☐	Doc/Data	☐	Bending	☐	Inspector	☐	Supervisor	☐
Offset/Setup	☐	Equip/Tooling	☐	Centre Not	☐	Exp Date:	☐	Approval	☐
Supplier	☐	Handling/Pre	☐	Cracks	☐	Instructions:	☐		☐
Training	☐	Material	☐	Crimp/Kink	☐		☐		☐
Use for Testing	☐	Internal Transport	☐	Cuffs	☐		☐		☐
Poor Information	☐	Tribal Knowledge	☐	Crushing	☐		☐		☐
Rushing	☐	LOA	☐	Heat Treat	☐		☐		☐
Product Improvement	☐	Substation	☐	Wave/Twist in Tube	☐		☐		☐
Process Improvement	☐	Past Expiry Date	☐	Marks/Chatter	☐		☐		☐
Manufacturing Process	☐	Misidentified	☐		☐		☐		☐
Past Due	☐		☐		☐		☐		☐

OTHER :

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	1	302	0
	AN4-5A	2	54	0
	AN4-6A	2	1,368	0
	AN4-7A	2	144	0
	AN5-14A	1	85	0
	AN5-6A	1	15	0
	D2021-101	1	11	0
	D2022-101	2	45	0
	D2022-103	2	23	0
	D2562-001	1	4	0
	D2563	1	1	0
	D2565-101	1	4	0
	D2565-103	1	4	0
	D2565-105	1	4	0
	D2565-107	1	6	0
	D2565-109	1	4	0
	D2565-111	1	5	0
	MS21042L4	8	2,959	0
	MS21042L5	2	655	0
	NAS1149D0463J	15	5,122	0
	NAS1149D0563J	4	2,099	0

Part Specifications

Specifications could not be found.